



Message to Our Customers

Inception

Our company started in October 1990 as a developer and manufacturer of components for liquid flow control, particularly as it applied to liquid chromatography. At first we focused on supplying the large OEMs involved in analytical instrumentation with high-pressure valves and related products.

Growth

The next year we began selling our GASTORR line of super-compact, high performance degassing systems to the OEM, general, and overseas markets. In 1992 we reached another milestone with the development of the super-compact non-pulsatile feedback control pump. We were highly gratified to see this pump, embodying a revolutionary feedback system, become a major hit, widely used in a multitude of analytical applications.

Expansion

We have introduced many new products to the market since our inception, and in every instance we have focused on our core mission as a component maker, always striving to develop and manufacture products with ever higher performance and quality. As part of our international sales efforts, we aggressively market our components in the US, Europe, Australia, and many parts of Asia, exhibiting not only at Pittcon, the world's largest analytical fair, but in many other venues throughout the world as well. And every year we announce and demo our latest creations to manufacturers and distributors throughout the industrialized world.

Our Mission

Current analytical applications demand not only ever higher performance and precision, but also products with minimal environmental impact (which includes resource recycling). In line with these new realities, we at FLOM have rededicated ourselves to providing high performance, compact, light, and low cost components that amply comply with the latest environmental regulations and recycling initiatives. As good corporate citizens we take pride in developing new products that contribute to the growth of the analytical market, and to the greater benefit of human society as well.

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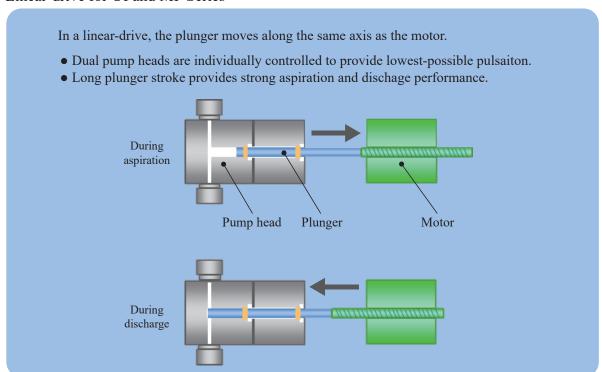
Note: The specifications and product design may change without prior notice. Due to continual product improvement, the photos and illustrations in this catalog may not match the current appearance of the products described herein. Contact your FLOM sales representative or distributor for information about special order products, which are not listed in this catalog.

1. Plunger Pump

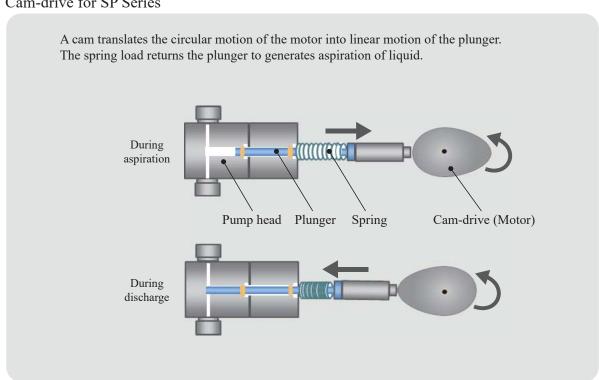
Plunger Pump Design and Features

FLOM plunger pumps come in two configurations: Linear-drive and Cam-drive.

Linear-drive for UI and MP Series

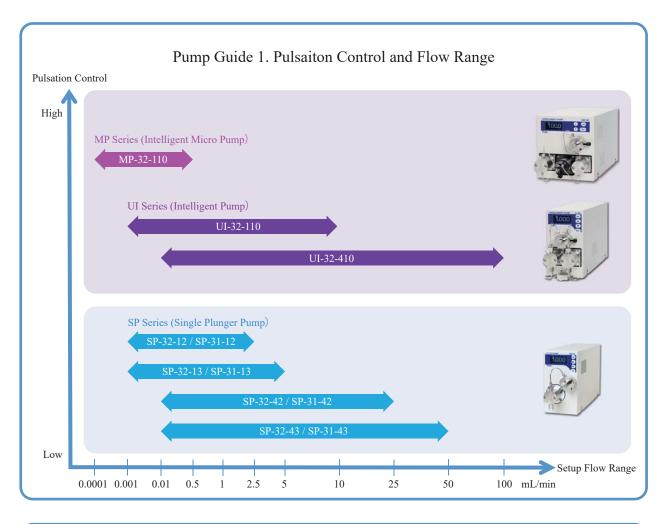


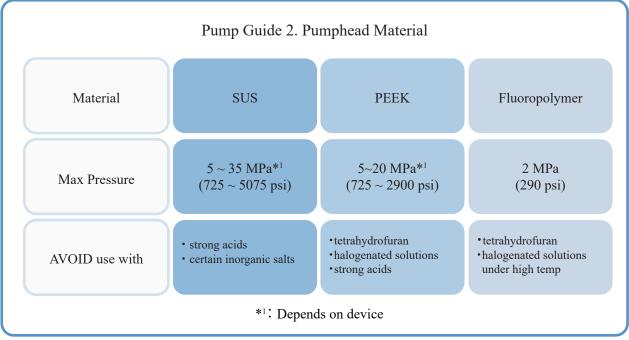
Cam-drive for SP Series



Selection Guide for Plunger Pumps

FLOM features a full lineup of plunger pumps for a wide variety of flow control systems and flow volume ranges. Depending on your application and goals, choose SUS, PEEK, or Fluoropolymer as your pumphead material.

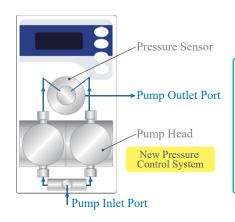




About the Intelligent Pump UI-32 Series

The UI-32 Intelligent Pump is a high-precision pump which provides ultra-low pulsation flow. New real-time pressure control system equalizes the pump's internal/external pressure to ensure stable continuous flow.

• Design Concept



New Compact Linear Drive Mechanism Equipped



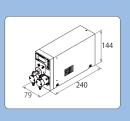
- Real-time pressure control system equalizes the pump's internal/external pressure to ensure ultralow pulsation continuous flow.
- Independent control of dual pump mechanism prevents pressure drop or unstable flow condition when air is accidentally aspirated into the pump.

• Compact Design



Smaller pump design saves space and increase possibility of making OEM built-in specification

20% less in width



Features



Selectable Material Lineups

SUS

PEEK

PCTFE
Under
development

High Pressure

Max. 40 MPa (5800 psi)

The greatest advantage of the plunger pump is its reliable, continuous flow at high pressure.



Self-learning Controlled Flow

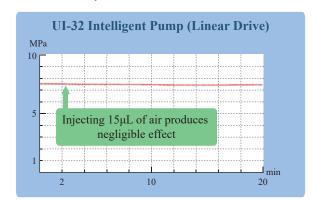
The pump minimizes automatically pulsation with adjusting flow condition.

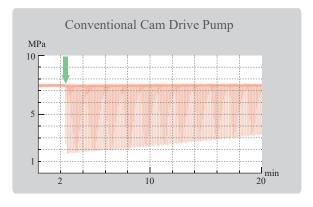
Trouble Reduced

Prevents Trouble by Air Bubbles

The independently controlled linear-drives compress air bubbles to ensure stable flow.

• Flow Stability







Linear-Drive Pulsation Control **Intelligent Pump UI-32 Series**

Combines high-precision flow and ease of use

Features

- □ Provides ultra-low pulsation continuous flow
- □ Trouble related to air bubble greatly reduced
- □ Long life plunger seal
- □ Selectable 3 convenient flow modes
- □ Upper and lower pressure limiters
- □ Space-saving compact design
- ☐ Control with RS232C communication protocol
- □ Choose SUS, PEEK, or PCTFE (under development)

Product Name	Intelligent Pump				
Product Number	UI-32-110S	UI-32-110S UI-32-110P UI-32-410S		UI-32-410P	
Pump Head Material	SUS316	PEEK	SUS316	PEEK	
Max Pressure*1	40 MPa (5800 psi)	20 MPa (2900 psi)	5 MPa (725 psi)	5 MPa (725 psi)	
Flow Rate Range*2	0.001 ~ 9.9	999 mL/min	0.01 ~ 99.	.99 mL/min	
Flow Per Stroke	80	μL	71	8 μL	
Plunger Stroke		10	mm		
Flow Repeatability*2	< 0.3 % (0.1 ~	~ 5.0 mL/min)	< 0.3 % (1 ~	50 mL/min)	
Flow Accuracy*2	\pm 2.0 % or \pm 2 μ L/min or	less, whichever is greater	\pm 2.0 % or \pm 20 μ L/min o	r less, whichever is greater	
Flow Accuracy	(at 5 mL/min	or the lower)	(at 50 mL/mi	n or the lower)	
Flow Mode	Conti	nuous flow mode, Consistent p	pressure flow mode, Timer flow	/ mode	
Satefy Function	Upper / lower pressure limiters				
Pressure Accuracy	$\pm 0.2 \text{ MPa } (\pm 29 \text{ psi})$				
Wetted Materials		e, Ruby, PCTFE, PFA, UHM		, PEEK , SUS316	
wetted Materials	PEEK : Sapphir	e, Ruby, PCTFE, PFA, UHM	IW-PE , FFKM , PEEK ,ETFE		
Remote Control	Input : START	T / STOP , Output : ERROR /	FUNC (either one of READY	/ END / RUN)	
Remote Control	DC	21-5V input: Flow rate setup ,	DC1-5V Output : Pressure sig	gnal	
Communication	RS232C, RS485 (between FLOM devices)				
Dimensions	144 (H) × 79 (W) × 240 (D) mm, excluding protuberances				
Weight	Approx. 3.8 kg	Approx. 3.0 kg	Approx. 3.8 kg	Approx. 3.0 kg	
Power	AC100 ~ 240V (50 / 60 Hz) , MAX 80 VA				
Environment Temperature		$5 \sim 40$ °C , $20 \sim 80$ %	RH (Non-condensing)		
Order Code	SLP-P5006	SLP-P5008	SLP-P5010	SLP-P5011	

^{*1:} Maximum pressure is only sustained intermittently, this does not mean maximum pressure under continuous use.
*2: Test data generated under FLOM's standard test conditions.
*3: ELGILOY® is a registered trademark of the Elgiloy Specialty Metals.

Automated Pressure Control for UI and MP Series **Auto Backpressure Regulator BP-11 Series**

Automatic pressure regulation for changes due to factors such as temperature and flow fluctuations

- Provide consistent pressure by tracking variable pump pressure in real time
- UI and MP Series provide stable flow, BP-11 Series maintains set pressure



Auto Backpressure Regulator BP-11S

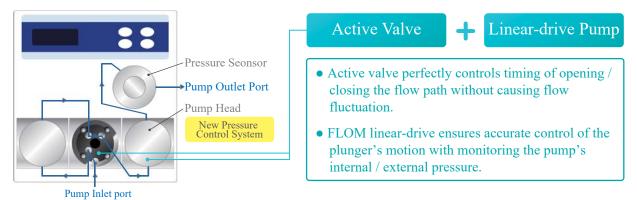
Product Name	Auto Backpressure Regulator				
Part Number	BP-11S	BP-11D			
Wetted Materials	SUS316, PFA	PCTFE , PFA			
Path Diameter	0.6	mm			
Setup Pressure Range	0.10~5.00 MPa	(14.5 ~ 725 psi)			
Flow Rate Range	0.1~100	mL/min			
Features	Manual mode, Auto-stop				
Pressure Accuracy*1	± 0.1 MPa (± 14.5 psi)				
Pressure Signal Range	Uses pressure signal from UI / MP pumps [DC1 - 5V]				
Remote Control	Input: Start / Stop, Output: FUNC RS232C, RS485 (between FLOM devices)				
Dimensions	144 (H) × 79 (W) × 240 (D) mm, excluding protuberances				
Weight	Approx. 2.7 kg				
Power	AC100 ~ 240 V (50 / 60 Hz) MAX 70 VA				
Order Code	SBP-F012 SBP-F019				

^{*1:} Using pure water or methanol, pressure 0.5 ~5.0 MPa / flow rate 0.1 ~50.0 mL/min. %: please contact us if you need flow rates outside 0.1 ~50 mL/min.

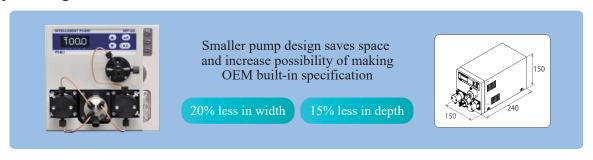
About the Intelligent Micro Pump MP-32 Series

The MP-32 Intelligent Micro Pump is specially designed for needs of continuous low-pulsation flow in micro-liter scale flow range.

• Design Concept



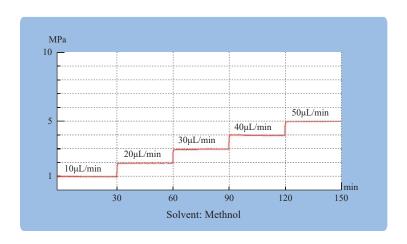
Compact Design



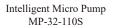
Features



• Flow Stability



100.0





Intelligent Micro Pump MP-32-110P

Auto Valve-Equipped Linear-drive Pulse Control **Intelligent Micro Pump MP-32 Series**

Uses FLOM's unique configration of swithing valve and linear-drive pump

Features

- Improved near-zero pulse flow
- Problems with bubbles greatly reduced
- □ Long life plunger seal
- □ Upper and lower pressure limiters
- □ Space-saving compact design
- □ Control with RS232C communication protocol

Product Name	Intelligent Micro Pump				
Product Number	MP-32-110S MP-32-110P				
Pump Head Material	SUS316	PEEK			
Max Pressure*1	40 MPa (5800 psi)	20 MPa (2900 psi)			
Flow Rate Range*2	$0.1 \sim 500$	 0.0 μL/min			
Flow Per Stroke	80	μL			
Plunger Stroke	10 :	mm			
Flow Repeatability*2	< 0.3 % RSD (10	0 ~ 250 μ L/min)			
Flow Accuracy*2	± 2.0 % or ± 0.2 μ L/min or less, whichever is greater (at 250 μ L/min or the lower)				
Flow Mode	Continuous flow mode, Timer flow mode				
Satefy Function	Upper / lower pressure limiters				
Pressure Accuracy	± 0.2 MPa (± 29 psi)				
Wetted Materials	SUS: Sapphire, Ruby, PCTFE, PFA, UHMW-PE, FFKM, ELGILOY®*3, PEEK, SUS316 PEEK: Sapphire, Ruby, PCTFE, PFA, UHMW-PE, FFKM, PEEK				
Remote Control	Input: START / STOP , Output: ERROR / FUNC (either one of READY / END / RUN) DC1-5V input: Flow rate setup , DC1-5V Output: Pressure signal				
Communication	RS232C , RS485 (be	tween FLOM devices)			
Dimensions	150 (H) × 150 (W) × 240 (D) mm, excluding protuberances				
Weight	Approx. 5.1 kg				
Power	AC100 ~ 240V (50 / 60 Hz) , MAX 250 VA				
Environment Temperature	5 ~ 40 °C , 20 ~ 80 % RH (Non-condensing)				
Order Code	SMP-P5501 SMP-P5502				

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*3: ELGILOY® is a registered trademark of the Elgiloy Specialty Metals.

Roller Pump

Roller Pump WP-21

Great for plunger pump cleaning and basic pumping applications

Features

- Choose tubing to match your solvent
- Tube cassette can be set in any of 4 directions
- Space-saving compact design

Product Name Roller Pump		
Part Number	WP-21	
Flow Rate Range	Approx. 0.5, 1.0, 2.0, 3.0 mL/Min. (4 step settings in rotary style)	
Features	hold down front switch to purge (approx. 5mL/min)	
Flow Rate Accuracy	± 5 % (fresh Pharmed® BPT*1)	
Max Pressure	90 kpa or less (Pharmed® BPT*1)	
Intake Pressure	-90 kpa or less (Pharmed® BPT*1)	
Liquid Temperature Range 5 \sim 50 $^{\circ}$ C		
Rotary Direction	Clockwise when viewed from front	
Remote Control	Input: OFF / ON switch	
Remote Control	Output: Error from open collector	
Tubing	Pharmed® BPT*1 / Fluran F-5500-A / TransMaster TM-15	
Dimensions	65 (H) × 46 (W) × 110 (D) mm, excluding protuberances	
Weight	Approx. 0.5 kg	
Power	DC 24 V, MAX 15 W (AC Adapter included)	
Order Code	SWP-F021	

^{*1: &}quot;Pharmed® BPT" is a registered trademark of Saint-Gobain, S.A.







Pharmed® BPT standard



Fluran F-5500-A (sold separately)



TransMaster TM-15 (sold separately)

^{*} Product comes with Pharmed® BPT tubing standard. Please contact us if you prefer Fluran F-5500-A or TransMaster TM-15 tubing.

^{*} Pumping action begins automatically as soon as the power is turned on.

About the Single Plunger Pump SP Series

A new cam-drive mechanism provides stable flow up to the maximum setup flow rate. Low pulsation continuous flow can be provided with using a pulsation damper.

• High Performance Single Plunger Pump

- Wider setup flow rate range - Improved maximum pressure





Pump head material is available to choose from Stainless Steel and PEEK specifications.

Stainless Steel Specification:

Designed for high pressure with allowance for wide range of chemical resistance

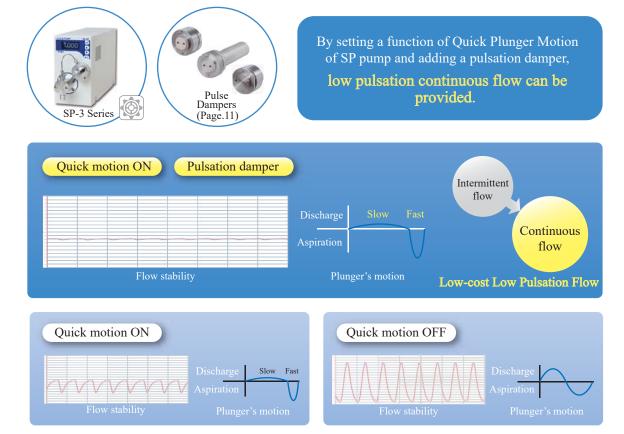
PEEK Specification:

Designed for applications not expected to be exposed to metal

• Cost-saving Low Pulsation Continuous Flow

Instead of using dual plunger pump, we would like to recommend a combination of SP single plunger pump and pulsation damper.

The pulsation damper is available to choose from 3 types as low, medium and high pressure.



Solvent: Methanol, Flow rate: 1.0 mL/Min., Backpressure: 10 MPa (1450 psi)



PCS Pump SP-32-13S

PCS Pump SP-32-13P

Cam-drive Single plunger pump PCS Pump SP-32 series

Single plunger pump equipped with pressure sensor

- Uses proven cam-driven pump structure
- Maximum flow rate can be set for continuous operation
- Quick Plunger Motion for pulse control
- Pressure sensor allows setting upper / lower limits
- 3 selectable flow modes
- 8 separate configurations of flow range / pump head material
- Control with RS232C protocol

Product Name	PCS Pump (with pressure sensor)							
Product Number	SP-32-12S	SP-32-12P	SP-32-13S	SP-32-13P	SP-32-42S	SP-32-42P	SP-32-43S	SP-32-43P
Pumphead Material	SUS316	PEEK	SUS316	PEEK	SUS316	PEEK	SUS316	PEEK
Max Pressure*1	35MPa (5075psi)	20MPa (2900psi)	25MPa (3625psi)	20MPa (2900psi)	5MPa (725psi)	5MPa (725psi)	2MPa (290psi)	2MPa (290psi)
Flow Rate Range	0.001 ~ 2.5	00 mL/min	0.001 ~ 5.0	00 mL/min	0.01 ~ 25.0	00 mL/min	0.01 ~ 50.0	00 mL/min
Flow Per Stroke	16	μL	32	μL	144	μL	287	7 μL
Plunger Stroke	2 n	nm	4 r	nm	2 r	nm	4 r	nm
Flow Repeatability*2	< 0	.5 % RSD (at 0.1	00 mL/min or grea	iter)	< (0.5 % RSD (at 1.	00 mL/min or grea	ter)
Flow Accuracy*2	± 2.0 % or ± 2 µL/min or less, whichever is greater ± 2.0 % or ± 20 µL/min or less, whichever is greater				is greater			
Features	Quick Plus	nger Motion , Co	ontinuous Flow ,	Timer Mode, C	Consistent Pressu	re Mode , Upper	r / Lower Pressu	re Limiters
Pressure Accuracy				± 0.2 MPa	a (± 29 psi)			
Wetted Materials		SUS : Sapp	hire, Ruby, PC	TFE , PFA , UH	MW-PE , ELGIF	ROY®*3, PEEK	, SUS	
Wetted Materials	PEEK: Sapphire, Ruby, PCTFE, PFA, UHMW-PE, FFKM, PEEK							
Remote Control		Input: START / STOP, Output: ERROR / FUNC (either one of READY / END / RUN)						
Kemote Control	DC1-5V input: Flow rate setup, DC1-5V output: Pressure signal							
Communication	RS232C, RS485 (between FLOM devices)							
Dimensions	144 (H) × 79 (W) × 240 (D) mm, excluding protuberances							
Weight	Approx. 2.8 kg							
Power	DC24V, Max 30 W (AC adapter standard)							
Order Code	SSP-P3514	SSP-P3513	SSP-P3517	SSP-P3516	SSP-P3520	SSP-P3519	SSP-P3523	SSP-P3522

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*3: ELGILOY® is a registered trademark of the Elgiroy Specialty Metals.



PCS Pump SP-31-13S

PCS Pump SP-31-13P

Cam-drive Single plunger pump PCS Pump SP-31 series

Single plunger pump without pressure sensor

Features

- Uses proven cam-driven pump structure
- Maximum flow rate can be set for continuous operation
- Quick Plunger Motion for pulse control
- Cost-saving without equipping pressure sensor
- 2 selectable flow modes
- 8 separate configurations of flow range / pump head material
- Control with RS232C protocol

Product Name	PCS Pump (without pressure sensor)							
Product Number	SP-31-12S	SP-31-12P	SP-31-13S	SP-31-13P	SP-31-42S	SP-31-42P	SP-31-43S	SP-31-43P
Pumphead Material	SUS316	PEEK	SUS316	PEEK	SUS316	PEEK	SUS316	PEEK
Max Pressure*1	35MPa (5075psi)	20MPa (2900psi)	25MPa (3625psi)	20MPa (2900psi)	5MPa (725psi)	5MPa (725psi)	2MPa (290psi)	2MPa (290psi)
Flow Rate Range	0.001 ~ 2.5	00 mL/min	0.001 ~ 5.0	00 mL/min	0.01 ~ 25.0	00 mL/min	0.01 ~ 50.0	00 mL/min
Flow Per Stroke	16	μL	32	μL	144	μL	287	μL
Plunger Stroke	2 n	nm	4 r	nm	2 n	nm	4 r	nm
Flow Repeatability*2	< 0	.5 % RSD (at 0.1	00 mL/min or grea	iter)	< (0.5 % RSD (at 1.0	00 mL/min or great	er)
Flow Accuracy*2	± 2.0 % c	or $\pm 2 \mu L/min$ or	less, whichever	is greater	± 2.0 % o	$r \pm 20 \mu L/min$ or	r less, whichever	is greater
Features			Quick Plun	ger Motion , Co	ntinuous Flow ,	Γimer Mode		
Pressure Accuracy					-			
Wetted Materials		11		, ,	MW-PE , ELGIF	/	, SUS	
	PEEK: Sapphire, Ruby, PCTFE, PFA, UHMW-PE, FFKM, PEEK							
Remote Control		Input: START / STOP, Output: ERROR / FUNC (either one of READY / END / RUN)						
		DC1-5V input : Flow rate setup , DC1-5V output : -						
Communication	RS232C, RS485 (between FLOM devices)							
Dimensions	144 (H) × 79 (W) × 240 (D) mm, excluding protuberances							
Weight	Approx. 2.8 kg							
Power	DC24V, Max 30 W (AC adapter standard)							
Order Code	SSP-P3502	SSP-P3501	SSP-P3505	SSP-P3504	SSP-P3508	SSP-P3507	SSP-P3511	SSP-P3510

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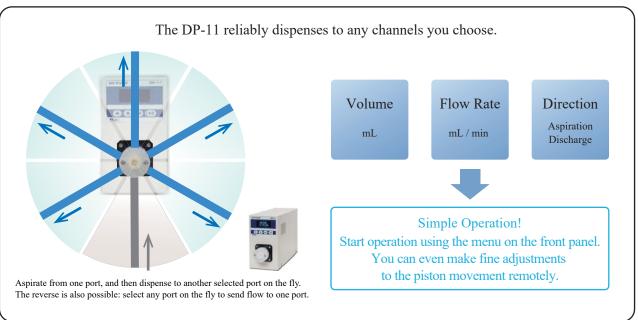
About the Switching Delivery Pump DP-11

A new conception in multi-purpose pumps from FLOM.

This smart pump can either dispense up to 5 separate channels, or continuously dispense just 1 channel, all in one device.



🔏 What This Pump Can Do!



• Special Features of the DP-11



$\begin{array}{c} Accuracy: \pm 1.0 \ \% \ or \pm 0.01 \ mL \\ Repeatability: \pm 0.1 \ \% \ RSD \ or \ 0.00 \ 1mL \ SD \\ (Measuring \ Mode) \end{array}$

The DP-11 offers high accuracy flow in both Continuous Flow and Measuring Modes.



Ceramic and PCTFE Chosen for the Wetted Materials

High resistance with a wide range of liquids including strong acid



NO CHECK VALVES!

This avoids the typical problems you get when pumping highly viscous liquids.



Uses FLOM's Proven Linear Drive!

A smaller mechanical load reduces maintenance frequency.

• For more detailed info on the DP-11, check out the video below.





QR Code Here↑



Switching Delivery Pump DP-11

Switching Delivery Pump DP-11

A single unit controlling high accuracy flow in multiple flow paths and useful in combined pump/valve applications

Features

- □ Check valve-less design□ Can set flow to multiple paths
- ☐ High chemical resistance
- ☐ High accuracy flow volume
- Superior reliability
- □ Remote control thru RS232C communication

Product Name		Switching Delivery Pump	
Part Number		DP-11	
Pump Mechanism		Concentric Revolving Control Piston/Reciprocating Method	
D EL M 1		Measuring mode, Continuous flow mode,	
Pump Flow Modes		One-shot flow mode *when remote controlled	
Ports		6	
		$0.001 \sim 9.999 \text{ mL}$	
		$0.01 \sim 99.99 \text{ mL}$	
Measuring Volume Settin	nac	$0.1\sim999.9~\mathrm{mL}$	
Measuring volume Setti	ngs	$1\sim 9999~\mathrm{mL}$	
		any of the above selectable	
		$0.001 \sim 9999.999$ mL %when remote controlled	
	Continuos Flow	$0.1 \sim 10.0 \text{ mL/min} (8 \text{ mm stroke})$	
Flow Rate Settings	Continuos Flow	$0.1 \sim 6.0 \text{ mL/min} (4 \text{ mm stroke})$	
8	One-Shot Flow	$0.1 \sim 25.0 \text{ mL/min } \text{\%}$ when remote controlled	
Maximum Pressure		0.5 (72.5 psi) MPa or less	
Volume Per Stroke		300 μL (8 mm stroke)	
Managina Mada Accuracy		\pm 1.0 % or \pm 0.01 mL or less, whichever is greater*1	
Measuring Mode	Repeatability	0.1 % RSD or 0.001 mL SD or less, whichever is greater*1	
Continuous Flow Mode	Accuracy	± 2.0 % or less, only when pumping1 mL/min or higher*2	
Continuous Flow Mode	Repeatability	0.1 % RSD or 0.005 minutes SD or less, whichever is greater*2	
		Variable piston stroke (8 mm / 4 mm)	
Special Functions		Piston quick movement (suction / discharge)	
		Flow volume correction	
Port Type		1/4-28 UNF	
Connecting Tube Diamet	ters	1/8", 3.0 mm, 2.0 mm, 1/16"	
Wetted Materials		Ceramic, PCTFE, PTFE, FFKM	
		Measuring: start measuring, end measuring	
Remote Control Signals		Continuous flow: start continuous, error	
_		either one of the above sets	
Communication		RS232C, RS485 (between FLOM devices)	
Dimensions		144 (H) × 79 (W) × 240 (D) mm, excluding protuberances	
Weight		Approx. 2.4 kg	
Power		AC 100 \sim 240 V (50 / 60 Hz) , MAX 80 VA	
Order Code		SSD-F022	

^{*1:} Pure water : Pump Pressure ≒ 0.0MPa *2: Methanol : Pump Pressure ≒ 0.0MPa

DP-11 Optional Accessories

P/N	Product Name	Notes
9823D	1/8" Flat Seal Fitting D (10/Pack)	For OD 3.0 mm, 1/8" tubing
9774	1/8" Flat Seal Ferrule (10/Pack)	For OD 1/8" tubing
9775	3.0 mm Flat Seal Ferrule (10/Pack)	For OD 3.0 mm tubing
9773	1/16" HEX Flat Seal Fitting (10/Pack)	For OD 1/16" tubing
9706	1/16" M6 Flat Seal Ferrule (10/Pack)	For OD 1/16" tubing
8810	Suction Filter	For OD 3.0 mm, 1/8" tubing
8811	Suction Filter	For OD 1/16" tubing
2710	1/4-28 Seal Plug (4/pack)	DP-11 Stop plug



















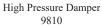


Pump Accessories

Pulse Dampers

These pulsation dampers will improve flow performance of single plunger pumps. Available to choose from 3 kinds.







Medium Pressure Damper 9805



Low Pressure Damper 9800

Product Name	High Pressure Damper	Medium Pressure Damper	Low Pressure Damper
Part Number	9810	9805	9800
Max Pressure	20 MPa (2900 psi)	10 MPa (1450 psi)	2 MPa (290 psi)
Pulse Control Range	8 ∼ 12 MPa (1160 ~ 1740 psi)	0.5 ∼ 5 MPa (72.5 ~ 725 psi)	0.1 ~ 0.7 MPa (15 ~ 102 psi)
Internal Voume	Approx 3.5 mL	Approx 0.8 mL	Approx 0.8 mL
Wetted Materials	PEEK , PTFE	PEEK, FEP	PEEK, FEP
Thread Size	No.10-32 UNF	No.10-32 UNF	No.10-32 UNF
Dimensions	OD 50 mm × 36.5 mm length	OD 45 mm× 150 mm length	OD 45 mm × 33 mm length
Weight	Approx 0.3 kg	Approx 0.3 kg	Approx 0.3 kg
Order Code	PDM-F001	PDM-F003	PDM-F002

Side Panels for Valve and Pulse Damper

Manual valves such as sample injector, compact valves and pulsation damper can be installed on the side of all FLOM pumps



Side Panel 4512 Injector Type



Side Panel 4513 Injector/Damper Type



Side Panel 4514 Compact Valve Type

Product Name	Side Panel						
Part Number	4512 4513 4514						
Pump Type	UI Series, MP Series, SP Series, DP-11						
Attachable Parts	VI-11, VI-12,	VI-11, VI-12,	V200, V201, V204,				
	MI-11, V05	MI-11, V05	V239, V512				
Damper Attachable	No	Yes	No				
Dimensions	144 (H) × 60 (W) × 44 (D) mm, excluding protuberances						
Order code	PB1001-10	PB1001-09	PB1001-11				

2. Valves

We at FLOM have many years' experience developing switching valves and injectors featuring a variety of materials and functionality. The trend in recent years has been to increase our line-up with more compact, high-pressure, wear-resistant products. If you don't see what you're looking for here, let us know what you want. We can probably design a product that fits your needs perfectly.

Selection Guide for Valves

FLOM valves come in 3 varieties of drive: manual, automatic, or pneumatic (air-driven).

Valve Types

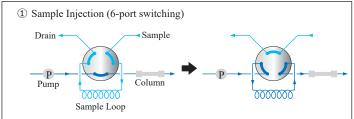
Manual	Auto	matic	Pneumatic
Manuar	Stand-alone	OEM	(Anti-explosive)
VI Series (Injector)	VA-21 Series (High pressure, long life, non-metallic, high volume)	VA-21A Series (High pressure, long life non-metallic, high volume)	415 Series
MI-11 (Ultra high pressure injector)		VF-03 Series (Ultra high pressure, long life	
V Series (Switching valves)		non-metallic, low volume, high speed switching)	

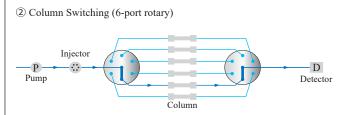
Type of Valve Heads (Examples)

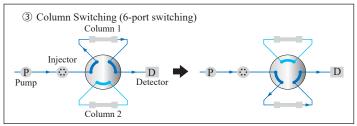


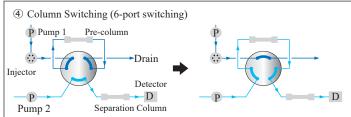
Types of Switching Valves

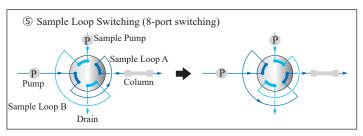
These are only a few typical designs - there are many others. If you don't find the configuration you're looking for here, please contact us for more options.

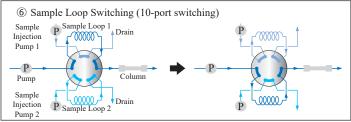


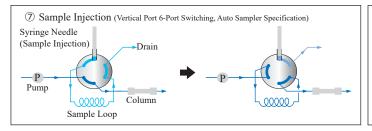


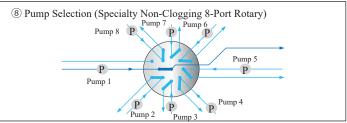


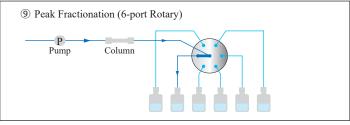


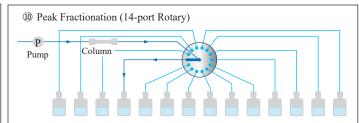


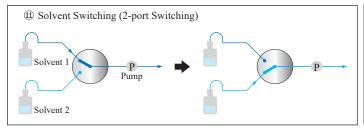


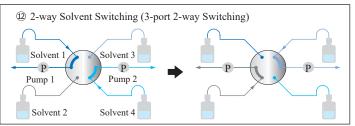


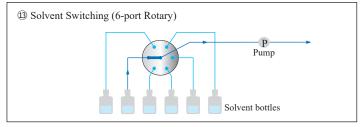


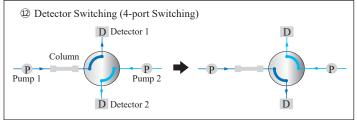














Auto Valve Unit VA-21

Automatic Switching Valves Auto Valve Unit VA-21 series

For general, high speed, and fraction analysis, choose the flow paths you need to cover a wide variety of applications

Features

- $\hfill\Box$ Pick the valve type that fits your application
- ☐ Featuring high flow and non-metallic types
- ☐ Long valve life based on FLOM technology

Valve Drive

Product Name	Automatic Switching Valve
Product Number	VA-21
Drive	DC Gear motor drive
Switching Modes	2 position switching, Rotary switching
Manual Input	Position change, Position reset
Remote Control	Input: Position change / Set / Reset Output: Position, Error
Communication	RS232C, RS485 (between FLOM devices)
Power	DC 24 V, MAX 50 W (AC Adapter standard)
Dimensions 116 (H) × 66 (W) × 200 (D) mm, excluding protuberances	
Weight	Approx. 2.0 kg

Valveheads (Consult FLOM if you need valveheads with specs not shown in the graph below.)

P/N	Type	Path Position	Max Pressure	Wetted Material	Tube OD	Thread Size	Path Diameter	Order Code
VA-21-601			40 MPa (5800 psi)	SUS, PEEK	1/16"	No.10-32UNF	0.25 mm (0.010")	SAV-VA-21-601
VA-21-602		30 MPa (4350 psi)	PEEK, Ceramic	1/16"	No.10-32UNF	0.25 mm (0.010")	SAV-VA-21-602	
VA-21-603			40 MPa (5800 psi)	SUS, PEEK	1/16"	No.10-32UNF	0.5 mm (0.020")	SAV-VA-21-603
VA-21-604	6 Port		30 MPa (4350 psi)	PEEK, Ceramic	1/16"	No.10-32UNF	0.5 mm (0.020")	SAV-VA-21-604
VA-21-605	2 position		20 MPa (2900 psi)	SUS, PEEK	1/16"	No.10-32UNF	1.0 mm (0.039")	SAV-VA-21-605
VA-21-606			20 MPa (2900 psi)	PEEK, Ceramic	1/16"	No.10-32UNF	1.0 mm (0.039")	SAV-VA-21-606
VA-21-607			5 MPa (725 psi)	SUS, PEEK	3.0 mm or 1/8"	M8×1.25	2.0 mm (0.079")	SAV-VA-21-607
VA-21-608			5 MPa (725 psi)	PEEK, Ceramic	3.0 mm or 1/8"	M8×1.25	2.0 mm (0.079")	SAV-VA-21-608
VA-21-609	4 Port		40 MPa (5800 psi)	SUS, PEEK	1/16"	No.10-32UNF	0.5 mm (0.020")	SAV-VA-21-609
VA-21-610	2 position		30 MPa (4350 psi)	PEEK, Ceramic	1/16"	No.10-32UNF	0.5 mm (0.020")	SAV-VA-21-610
VA-21-611			40 MPa (5800 psi)	SUS, PEEK	1/16"	No.10-32UNF	0.5 mm (0.020")	SAV-VA-21-611
VA-21-612	2 Port		30 MPa (4350 psi)	PEEK, Ceramic	1/16"	No.10-32UNF	0.5 mm (0.020")	SAV-VA-21-612
VA-21-613	selection		5 MPa (725 psi)	SUS, PEEK	3.0 mm or 1/8"	M8×1.25	2.0 mm (0.079")	SAV-VA-21-613
VA-21-614			5 MPa (725 psi)	PEEK, Ceramic	3.0 mm or 1/8"	M8×1.25	2.0 mm (0.079")	SAV-VA-21-614
VA-21-615	4 Port		40 MPa (5800 psi)	SUS, PEEK	1/16"	No.10-32UNF	0.5 mm (0.020")	SAV-VA-21-615
VA-21-616	Rotary		30 MPa (4350 psi)	PEEK, Ceramic	1/16"	No.10-32UNF	0.5 mm (0.020")	SAV-VA-21-616
VA-21-617			40 MPa (5800 psi)	SUS, PEEK	1/16"	No.10-32UNF	0.5 mm (0.020")	SAV-VA-21-617
VA-21-618	6 Port		30 MPa (4350 psi)	PEEK, Ceramic	1/16"	No.10-32UNF	0.5 mm (0.020")	SAV-VA-21-618
VA-21-619	Rotary		5 MPa (725 psi)	SUS, PEEK	3.0 mm or 1/8"	M8×1.25	2.0 mm (0.079")	SAV-VA-21-619
VA-21-620			5 MPa (725 psi)	PEEK, Ceramic	3.0 mm or 1/8"	M8×1.25	2.0 mm (0.079")	SAV-VA-21-620
VA-21-621	12 Port		20 MPa (2900 psi)	SUS, PEEK	1/16"	No.10-32UNF	0.5 mm (0.020")	SAV-VA-21-621
VA-21-622	Rotary		20 MPa (2900 psi)	PEEK, Ceramic	1/16"	No.10-32UNF	0.5 mm (0.020")	SAV-VA-21-622
VA-21-623	8 Port 2 position	() - ()	35 MPa (5075 psi)	SUS, PEEK	1/16"	No.10-32UNF	0.5 mm (0.020")	SAV-VA-21-623
VA-21-624	8 Port Rotary		35 MPa (5075 psi)	SUS, PEEK	1/16"	No.10-32UNF	0.5 mm (0.020")	SAV-VA-21-624
VA-21-627	12 Port 2 position		35 MPa (5075 psi)	SUS, PEEK	1/16"	No.10-32UNF	0.25 mm (0.010")	SAV-VA-21-627

^{*}SUS316 is the material used for SUS.

VA-21 Optional Accessories

Part Number	Product Name	Cable Length
UF2100-01	VA-21 I/O Cable (Change / Reset only)	1 m
UF2100-02	RS232C Cable (for VA-21 only)	1 m
PF505-01	RS485 Cable	50 cm
PF505-03	RS485 Extension Cable	1 m

Manual Injector VI-11



UHPLC Micro Injector MI-11

Manual Sample Injector VI Series

<u>Features</u>

- Choose Stainless Steel or PEEK for the fluid path
- Can output injection marker

UHPLC Micro Injector MI-11

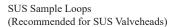
Features

- Ultra high-pressure spec allows sample injection into high pressure fluid pathways
- Ultra high precision minimizes sample loss
- □ Can output injection marker

Product Name	Manual Sample Injector			
Part Number	VI-11	VI-12	MI-11	
Wetted Materials	SUS, PEEK, Ceramic	PEEK, Ceramic	SUS, PEEK, Ceramic	
Max Pressure	35 MPa (5,075 psi)	35 MPa (5,075 psi)	100 MPa (14,500psi)	
Tube OD	1/16"	1/16"	1/16"	
Path Diameter	0.5 mm (0.020")	0.5 mm (0.020")	0.25 mm (0.010")	
Port Thread Size	No. 10-32 UNF	No. 10-32 UNF	No. 10-32 UNF	
Sample Loop (Standard)	20 μL (SUS)	20 μL (PEEK)	5 μL (SUS)	
Injection Marker	Built-in (1.5 m Lead Wire)			
Order Code	VH-V271	VH-V276	VH-V340	

^{*}SUS316 is the material used for SUS.

Optional Accessories





SUS, 20 μL

P/N	Volume	
7511S	10 μL	
7512S	20 μL	
7513S	50 μL	
7514S	100 μL	
7515S	200 μL	
7516S	500 μL	
7517S	1 mL	

PEEK, 20 μL

P	PEEK Sample Loops	
(Recommended for PEEK Valveheads)

P/N	Volume	
7511P	10 μL	
7512P	20 μL	
7513P	50 μL	
7514P	100 μL	
7515P	200 μL	
7516P	500 μL	
7517P	1 mI	



MI-11 Sample Loop



4701

MI-11 Sample Loop

P/N	Volume	
7500M	5 μL	

VI-11 VI-12 Syringe Needles

V 1-11	VI-12 Syllinge recedies	
P/N	Spec.	
4207	SUS22G*1	
4517	PEEK*2	

 $^{*^{1} \}mathrm{\,ID}~0.5~\mathrm{mm}$

MI-11 Syringe

	-		
P/N		Spec.	
4701		SUS26G*	
* ID 0.0			





9775

Low Pressure Fittings (10 / pack) 1/4-28 UNF, rated to 1 MPa

	P/N	Name
	9771	1/8" HEX Flat Seal Fitting
	9774	1/8" Flat Seal Ferrule
	9775	3.0 mm Flat Seal Ferrule
-		



Medium Pressure Fittings (10 / pack) No.10-32 UNF, rated 20 - 40 MPa

	,	
P/N	Name	
9001	Easy Fitt 10 mm	
9003	Hex Fitt	
9135	Hex Fitt Mini	
9935P	1/16" Single Lock Fitting P	



High Pressure Fitting (10 / pack) No.10-32 UNF, rated to 50 MPa

P/N	Name
9935S	1/16" Single Lock Fitting S

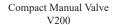


Ultra High Pressure Fittings No.10-32 UNF, rated to 140 MPa

110.10 32	110:10 32 0111, lated to 110 1111 a		
P/N	Name		
9620	Dual-Fitt SET (10 /pack)		
9621	Dual-Fitting (10 / pack)		
9623-05	Replacement Ferrule (5 / pack)		
9623-10	Replacement Ferrule (10 / pack)		

^{*2} OD 0.7 mm x ID 0.3 mm







Compact Manual Valve V239

Compact Manual Valves

A convenient, ultra-compact valve for switching flow paths

Features

- Attach to the valve panel (sold separately) to allow operation from valve head side
- ☐ A line-up of 5 units to cover a wide variety of applications

Product Name	Compact Manual Valve				
Product Number	V200	V201	V204	V512	V239
Type	6 port 2 position	3 port 2 way	2 port selection	2 port selection	2 port selection
Path Position					
Max Pressure	20 MPa (2900 psi)	20 MPa (2900 psi)	20 MPa (2900 psi)	30 MPa (4350 psi)	1 MPa (145 psi)
Wetted Material	PEEK	PEEK	PEEK	SUS316, PEEK	PEEK
Tube OD	1/16"	1/16"	1/16"	1/16"	3.0 mm or 1/8"
Path Diameter	0.6 mm (0.024")	0.6 mm (0.024")	0.8 mm (0.032")	0.8 mm (0.032")	1.0 mm (0.039")
Thread Size	No.10-32 UNF	No.10-32 UNF	No.10-32 UNF	No.10-32 UNF	1/4-28 UNF
Order Code	VH-V200	VH-V201	VH-V204	VH-V512	VH-V239



Manual Valve V05

Product Name	Manual Valve
Product Number	V05
Type	6 port 2 position
Path Position	
Max Pressure	35 MPa (5075 psi)
Wetted Material	SUS316, PEEK
Tube OD	1/16"
Path Diameter	0.6 mm (0.024")
Thread Size	No.10-32 UNF
Order Code	VH-V05

Manual Valve

A convenient manual valve for switching between flow paths.

Features

- □ Low torque design for easy switching
- □ Maximum pressure 35MPa (5075 psi)



Injector Panel

P/N	Name	
4515	Injector Panel	

^{*} The valve shown in the picture is not included and must be purchased separately.



Compact Valve Panel (V200, 201, 204, 239, V512)

(1200, 201, 201, 23), 1312)		
P/N	Name	
45150	Valve Panel	

^{*} The valve shown in the picture is not included and

^{*}This cannot be attached to FLOM pumps. See page 11 for side panels for valve attachment to FLOM

must be purchased separately.

*This cannot be attached to FLOM pumps. See page
11 for side panels for valve attachment to FLOM

3. Degassing Units

We have redesigned our AG and BG Series units for trouble-free operation. Consult our "Degassing Performance Comparison Chart" below to find the right unit for your application.



Gastorr AG-42

Gastorr AG-44

Product Name	Gastorr Solvent Degassing Unit		
Product Number	AG-42-01	AG-44-01	
Channels	2	4	
Internal Volume	340 μL		
Flow Rate	≦ 10 mL/min		
Vacuum Range	100 hPa fixed		
Thread Size	1/4-28 UNF		
Wetted Material	Teflon TM AF*1, PFA, PPS		
Remote Control	_		
Dimensions	108 (H) × 70 (W) × 240 (D) mm (excluding protuberances)		
Weight	Approx. 2.1 kg		
Power	AC 100 ~240 V (50 / 60 Hz) MAX 80 VA		
Order Code	SGA-G3001 SGA-G3002		

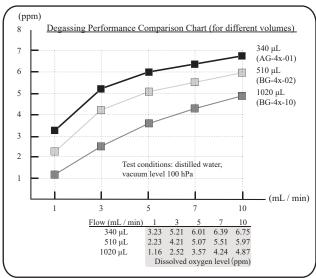
^{*1:} Teflon ™ AF is a registered trademark of the Chemours Corporation. Note: cannot be used with fluorinated solvents

Solvent Degassing Units

Gastorr AG Series

Redesigned high precision degassing unit with improved self-cleaning function

- Uses TeflonTMAF tubing for minimal internal volume
- Self-cleaning function protects device interior
- CPU control achieves stable degassing
- Independent chamber design prevents solvent contamination
- Choose from 2 channel or 4 channel configurations



Note that degassing performance may vary depending on operating conditions.



Gastorr BG-42

Gastorr BG-44

Solvent Degassing Units

Gastorr BG Series

A higher volume degassing unit for even better degassing functionality

Features

- Uses TeflonTMAF tubing for minimal internal volume
- Choose from 2 internal volumes to fit flow rate
- Self-cleaning function preserves device interior
- CPU control achieves stable degassing
- Independent chamber design prevents solvent contamination
- Choose from 2 channel or 4 channel configurations
- Real time display of chamber vacuum level (OLED display)

Product Name	Gastorr Solvent Degassing Unit			
Product Number	BG-42-02	BG-44-02	BG-42-10	BG-44-10
Channels	2	4	2	4
Internal Volume	510) μL	1020 μL	
Flow Rate		≦ 10 mL/min		
Vacuum Range	100 hPa fixed			
Thread Size	1/4-28 UNF			
Wetted Material	Teflon TM AF*1, PFA, PPS			
Remote Control	Input: — Output:Error			
Dimensions	108 (H) × 70 (W) × 240 (D) mm (excluding protuberances)			
Weight	Approx. 2.1 kg			
Power	AC 100 ~ 240 V (50 / 60 Hz), MAX 80 VA			
Order Code	SGA-G3003	SGA-G3004	SGA-G3005	SGA-G3006

^{*1:}Teflon TM AF is a registered trademark of the Chemours Corporation.

Note: cannot be used with fluorinated solvents.



Gastorr FG-42

Product Name	Gastorr Solvent Degassing Unit	
Product Number	FG-42	
Channels	2	
Internal Volume	10 mL	
Flow Rate	≤ 5 mL/min	
Vacuum Range	150 hPa fixed	
Thread Size	1/4-28 UNF	
Wetted Material	PTFE, ETFE, PPS	
Remote Control	Input: — Output:Error	
Dimensions	108 (H) × 70 (W) × 240 (D) mm (excluding protuberances)	
Weight	Approx. 2.3 kg	
Power	AC 100 ~ 240 V (50 / 60 Hz), MAX 80 VA	
Order Code	SGA-G3008	

QASTORR PG-41 150 F160 150 F160 121 150 F160

Gastorr PG-41P Gastorr PG-42P

Product Name	Gastorr Solvent	Gastorr Solvent Degassing Unit		
Product Number	PG-41P	PG-42P		
Channels	1	2		
Internal Volume	62.0	mL		
Flow Rate	≦ 50 r	≤ 50 mL/min		
Vacuum Range	150 hP	150 hPa fixed		
Thread Size	1/4-28	1/4-28 UNF		
Wetted Material	PTFE, ET	PTFE, ETFE, PEEK		
Remote Control	Input: —	Input: — Output:Error		
Dimensions	180 (H) × 90 (W) × 400 (D) mm (excluding protuberances)			
Weight	Approx. 5.0 kg Approx. 6.0 kg			
Power	AC 100 ~ 240 V (50	AC 100 ~ 240 V (50 / 60 Hz), MAX 80 VA		
Order Code	SGA-G3501 SGA-G3502			

Solvent Degassing Unit Gastorr FG-42

Degassing unit for fluorinated solvents

Features

- □ Meant for use with fluorinated solvents
- $\hfill \Box$ Self-cleaning function protects device interior
- ☐ CPU control achieves stable degassing
- ☐ Independent chamber design prevents solvent contamination

Solvent Degassing for Fractionating Applications **Gastorr PG Series**

Degassing units with flow rates up to 50 mL/min for fractionating applications

Features

- $\hfill\Box$ Flow rates up to a max of 50 mL/min
- □ Self-cleaning function protects device interior
- ☐ CPU control achieves stable degassing
- □ Independent chamber design prevents solvent contamination
- ☐ Choose from 1 channel or 2 channel configurations
- ☐ Real time OLED display of chamber vacuum level

4. Liquid Level Sensor



Sonic Reservoir Sensor SR-13

Product Name	Sonic Reservoir Sensor	
Product Number	SR-13	
Wetted Material	Solvent probe: non-contact, Waste probe: PTFE	
Remote Control	Input: —	
	Output: Error	
Communication	RS232C (option)	
Dimensions	115 (H) × 85 (W) × 80 (D) mm, (excluding protuberances)	
Weight	Aprox. 0.7 kg	
Power	DC 24V, MAX 15W (AC Adapter standard)	
Order Code	FA007-500	

Sonic Reservoir Sensor SR-13

Non-contact liquid level sensor using sound

Features

- □ Monitors liquid levels in solvent bottles and waste tanks
- □ Liquid level displays
- □ Alarm sounds at danger level
- □ One-touch connection
- □ Control with RS232C protocol (option)



Probes and Optional Accessories

SR-13 Accessories

DIC 13 / ICCCBBOILEB	
P/N	Name
FD007-502	Solvent Probe
FD007-503	Waste Probe
FD007-504	Solvent Bottle
FD007-505	Waste Tank
FD007-506	RS232C Terminal



Solvent Probe



Solvent Bottle (1000 mL, Glass)



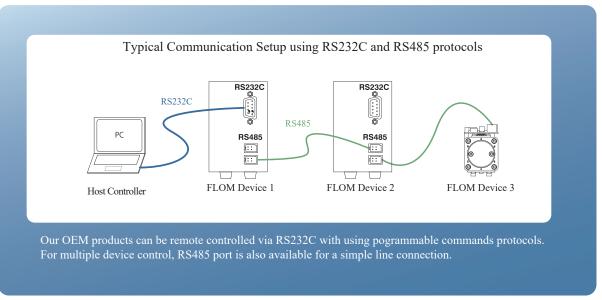
Waste Tank (20L, PE)

MEMO

5. OEM Products

From the start, our company has developed and manufactured OEM products which have been early sought by the major analytical instrument manufacturers. Our products are highly rated by users for their high accuracy flows, the result of our deep research into and development of flow process mechanisms.

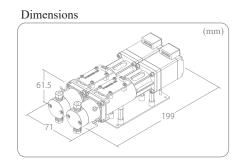
Our device lineup promises high functionality, compact design, and low cost, and all products have been designed to be easy to use.



Note: analog signals can also be remotely connected.







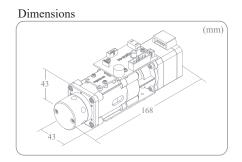
Product Specifications			
Product Name UI-32A			
Pumphead Material	SUS316, PEEK		
Flow Rate Ranges	Choose either 0.001 ~ 9.999 mL/min or 0.01 ~ 99.99 mL/min		
Remote Control	Input: START / STOP Output: ERROR / FUNC (either one of READY / END / RUN) DC1-5V input: Flow rate setup, DC1-5V Output: Pressure signal		
Communication RS232C, RS485 (between FLOM devices)			
Power	DC 24V , Max 50 W		

Note: see page 4 for the standalone version of this product.

Multi-Functional Piston Pump

<OEM> Switching Delivery Pump DP-11





Product Specifications			
Part Number	DP-11A		
Pump Flow Modes	Measuring volume, Continuous flow, One-shot flow		
Numbers of ports	6		
Measuring Vol. Settings	0.001 ~ 9999.999 mL		
Flow Rate Ranges	0.1 ~ 25.0 mL/min		
Communication	RS232C, RS485 (between FLOM devices)		
Power	DC 24 V , MAX 30 W		

Note: see page 10 for the standalone version of this product.

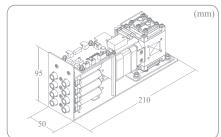


Product Specifications			
Product Number	AG / BG-4xA		
Channels	1 ~ 6 (pictured is 4-channel unit)		
Wetted Material	Teflon TM AF *1, PFA, PPS		
Internal Volume	340 μL or 510 μL		
Remote Control	Input: —, Output: Error		
Display	AG: —, BG: OLED Display		
Power	DC 24 V , MAX 30 W		

^{*1:}Teflon TM AF is a registered trademark of the Chemours Corporation Note: see page 17 for the standalone version of this product..

Solvent Degassing Units <OEM> Gastorr AG / BG Series

Dimensions

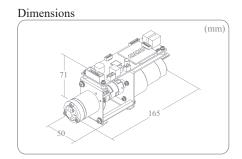


OLED Display





Automatic Switching Valves <OEM> Auto Valve Unit VA-21A Series



Valve Drive

Part Name	Auto Valve Unit	
Part Number	VA-21A	
Drive	DC Gear motor drive	
Switching Modes	2 position switching, Rotary switching	
Switching Speed	0.5 sec (when switching 60°)	
Remote Control	Input: Position change, Set, Reset Output: Position, Error	
Communication	RS232C, RS485 (between FLOM devices)	
Power	DC 24 V , MAX 50 W	
Weight*1	Approx. 0.8 kg	

^{*1:} Weight given is only one example. Actual weight depends on the valvehead installed.

Valveheads (Contact Flom if you need valveheads with specs not shown in the graph below.)

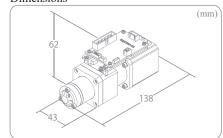
Part Number	Туре	Path Position	Max Pressure	Wetted Material	Tube OD	Thread Size	Path Diameter
VA-21A-601			40 MPa (5800 psi)	SUS, PEEK	1/16"	No.10-32UNF	0.25 mm (0.010")
VA-21A-602			30 MPa (4350 psi)	PEEK, Ceramic	1/16"	No.10-32UNF	0.25 mm (0.010")
VA-21A-603			40 MPa (5800 psi)	SUS, PEEK	1/16"	No.10-32UNF	0.5 mm (0.020")
VA-21A-604	6 Port		30 MPa (4350 psi)	PEEK, Ceramic	1/16"	No.10-32UNF	0.5 mm (0.020")
VA-21A-605	2 position		20 MPa (2900 psi)	SUS, PEEK	1/16"	No.10-32UNF	1.0 mm (0.039")
VA-21A-606	F		20 MPa (2900 psi)	PEEK, Ceramic	1/16"	No.10-32UNF	1.0 mm (0.039")
VA-21A-607			5 MPa (725 psi)	SUS, PEEK	3.0 mm or 1/8"	M8×1.25	2.0 mm (0.079")
VA-21A-608			5 MPa (725 psi)	PEEK, Ceramic	3.0 mm or 1/8"	M8×1.25	2.0 mm (0.079")
VA-21A-609	4 Port		40 MPa (5800 psi)	SUS, PEEK	1/16"	No.10-32UNF	0.5 mm (0.020")
VA-21A-610	2 position		30 MPa (4350 psi)	PEEK, Ceramic	1/16"	No.10-32UNF	0.5 mm (0.020")
VA-21A-611			40 MPa (5800 psi)	SUS, PEEK	1/16"	No.10-32UNF	0.5 mm (0.020")
VA-21A-612	2 Port		30 MPa (4350 psi)	PEEK, Ceramic	1/16"	No.10-32UNF	0.5 mm (0.020")
VA-21A-613	selection		5 MPa (725 psi)	SUS, PEEK	3.0 mm or 1/8"	M8×1.25	2.0 mm (0.079")
VA-21A-614			5 MPa (725 psi)	PEEK, Ceramic	3.0 mm or 1/8"	M8×1.25	2.0 mm (0.079")
VA-21A-615	4 port	(40 MPa (5800 psi)	SUS, PEEK	1/16"	No.10-32UNF	0.5 mm (0.020")
VA-21A-616	Rotary		30 MPa (4350 psi)	PEEK, Ceramic	1/16"	No.10-32UNF	0.5 mm (0.020")
VA-21A-617			40 MPa (5800 psi)	SUS, PEEK	1/16"	No.10-32UNF	0.5 mm (0.020")
VA-21A-618	6port		30 MPa (4350 psi)	PEEK, Ceramic	1/16"	No.10-32UNF	0.5 mm (0.020")
VA-21A-619	Rotary		5 MPa (725 psi)	SUS, PEEK	3.0 mm or 1/8"	M8×1.25	2.0 mm (0.079")
VA-21A-620			5 MPa (725 psi)	PEEK, Ceramic	3.0 mm or 1/8"	M8×1.25	2.0 mm (0.079")
VA-21A-621	12 port		20 MPa (2900 psi)	SUS, PEEK	1/16"	No.10-32UNF	0.5 mm (0.020")
VA-21A-622	Rotary		20 MPa (2900 psi)	PEEK, Ceramic	1/16"	No.10-32UNF	0.5 mm (0.020")
VA-21A-623	8 port 2 position	€ → €	35 MPa (5075 psi)	SUS, PEEK	1/16"	No.10-32UNF	0.5 mm (0.020")
VA-21A-624	8 port Rotary		35 MPa (5075 psi)	SUS, PEEK	1/16"	No.10-32UNF	0.5 mm (0.020")
VA-21A-627	12 port 2 position	((((((((((35 MPa (5075 psi)	SUS, PEEK	1/16"	No.10-32UNF	0.25 mm (0.010")

^{*}SUS316 is the material used for SUS.



High Speed Automatic Switching Valves <OEM> Auto Valve Unit VF-03 Series

Dimensions



Valve Drive

Part Name	Auto Valve Unit		
Part Number	VF-03		
Drive	Direct drive with stepping motor		
Switching Modes	2 position switching, Rotary switching		
Switching Speed	0.1 sec (when switching 60°)		
Remote Control	Input: Position change, Reset Output: Busy, Home		
Communication	RS232C, RS485 (between FLOM devices)		
Power	DC 24 V , MAX 50 W		
Weight*1	Approx. 0.7 kg		

^{*1:} Weight given is only one example. Actual weight depends on the valvehead installed.

Valveheads (Contact Flom if you need valveheads with specs not shown in the graph below.)

Part Number	Type	Path Position	Max Pressure	Wetted Material	Tube OD	Thread Size	Path Diameter
VF-03-701			40 MPa (5800 psi)	SUS, PEEK	1/16"	No.10-32UNF	0.25 mm (0.010")
VF-03-702	6 Port		30 MPa (4350 psi)	PEEK, Ceramic	1/16"	No.10-32UNF	0.25 mm (0.010")
VF-03-703	2 position		40 MPa (5800 psi)	SUS, PEEK	1/16"	No.10-32UNF	0.5 mm (0.020")
VF-03-704			30 MPa (4350 psi)	PEEK, Ceramic	1/16"	No.10-32UNF	0.5 mm (0.020")
VF-03-709	4 Port		40 MPa (5800 psi)	SUS, PEEK	1/16"	No.10-32UNF	0.5 mm (0.020")
VF-03-710	2 position		30 MPa (4350 psi)	PEEK, Ceramic	1/16"	No.10-32UNF	0.5 mm (0.020")
VF-03-711	2 Port		40 MPa (5800 psi)	SUS, PEEK	1/16"	No.10-32UNF	0.5 mm (0.020")
VF-03-712	selection	5	30 MPa (4350 psi)	PEEK, Ceramic	1/16"	No.10-32UNF	0.5 mm (0.020")
VF-03-715	4 port		40 MPa (5800 psi)	SUS, PEEK	1/16"	No.10-32UNF	0.5 mm (0.020")
VF-03-716	Rotary		30 MPa (4350 psi)	PEEK, Ceramic	1/16"	No.10-32UNF	0.5 mm (0.020")
VF-03-717	6 port		40 MPa (5800 psi)	SUS, PEEK	1/16"	No.10-32UNF	0.5 mm (0.020")
VF-03-718	Rotary		30 MPa (4350 psi)	PEEK, Ceramic	1/16"	No.10-32UNF	0.5 mm (0.020")
VF-03-728	6 Port		40 MPa (5800 psi)	SUS, PEEK	1/16"	No.10-32UNF	0.15 mm (0.006")
VF-03-729	2 position		140 MPa (20305 psi)	SUS	1/16"	No.10-32UNF	0.15 mm (0.006")
VF-03-730	2 position		140 MPa (20305 psi)	SUS	1/16"	No.10-32UNF	0.25 mm (0.010")

^{*}SUS316 is the material used for SUS.

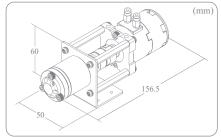


Part Name	Pneumatic Drive Valve
Part Number	415
Drive	Pneumatic Drive
Switching Mode	2 position switching
Air Tube OD*1	1/8"
Weight*2	Approx. 0.7 kg

Pneumatic Drive Valve (Non-Electric)

<OEM> Air Valve 415 Series

Dimensions



^{*1:} for tube sizes other than 1/8", contact FLOM.
*2: Weight given is only one example. Actual weight depends on the valvehead installed.

6. Tubing and Fittings

Stainless Steel Fittings for 1/16" Tubing

Ultra-high Pressure Fittings (up to 140 MPa)



Dual-Fitt

Reuseable high pressure joints

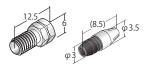
Features

- □ Reduces tube twisting
- □ Ferrule does not bite into tube, making reuse easy

Tightening guide

Part No.	Pressure	Sealing Torque	Tube
9620	140 MPa (20000 psi)	1.4 N•m	
	100 MPa (14500 psi)	0.8 N•m	Stainless Steel tube
	50 MPa (7250 psi)	0.4 N•m	tube

^{*} Values will vary depending on tube type.



Name: Dual-Fitt SET

P/N: 9620

Material: SUS316, PEEK Quantity: 10/pack



Name: Dual-Fitting P/N: 9621

Material: SUS316 Quantity: 10/pack



Name: Replacement Ferrule

P/N: 9623-05 (5/pack), 9623-10 (10/pack)

Material: SUS316, PEEK Quantity: 5/pack, 10/pack

Medium Pressure Fittings (up to 40 MPa)

SUS Ferrule Type (No.10-32 UNF, OD 1/16" Tubing)



Name: 1/16" Fitting S P/N: 9501 Material: SUS316

Quantity: 10/pack



Name: 1/16" Fitting L P/N: 9502

Material: SUS316 Quantity: 10/pack



Name: 1/16" Ferrule P/N: 9601

Material: SUS316 Quantity: 10/pack

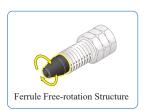
Stainless Steel and PEEK Fittings for 1/16" Tubing

Medium Pressure Fittings (up to SUS: 50 MPa, PEEK: 40 MPa)



An unique fitting which prevents tube twisting and ferrule falling down while tightening





Tightening guide

	6 6 6	5		
	Part No.	Pressure	Sealing Torque	Tube
	9935S	50 MPa (7250 psi)	1.4 N•m	Ct : 1
	9935P	30 MPa (4350 psi)	0.3 N•m	Stainless Steel tube
		40 MPa (5800 psi)	0.5 N·m	
		30 MPa (4350 psi)	0.3 N•m	PEEK tube

^{*} Values will vary depending on tube type.



Name: 1/16" Single Lock Fitting S

P/N: 9935S

Material: SUS316 , PEEK Quantity: 10/pack



Name: 1/16" Single Lock Fitting P

P/N: 9935P Material: PEEK Quantity: 10/pack

Medium Pressure Fittings (20 ~ 40 MPa)

EASY FITT Series (No.10-32 UNF, OD 1/16" Tubing)

Sealing Torgue: 0.3 N·m (at pressure of 40 MPa) Note: when using OD 1/16" ID 0.13 mm PEEK Tubing



Name: Easy Fitt 10 mm P/N: 9001 Material: PEEK Quantity: 10/Pack



Name: Easy Fitt 12 mm P/N: 9002 Material: PEEK Quantity: 10/Pack



Name: Easy Fitt Type 2 P/N: 9130 Material: PEEK Quantity: 10/Pack



Name: Stop Fitt P/N: 9004 Material: PEEK Quantity: 10/Pack

HEX FITT Series (No.10-32 UNF, OD 1/16" Tubing)



Name: Hex Fitt P/N: 9003 Material: PEEK Quantity: 10/Pack



Name: Hex Fitt Mini P/N: 9135 Material: PEEK Quantity: 10/Pack

Other Polymer Fittings for OD 1/16", 1/8", 3.0 mm, and 2.0 mm Tubing Low Pressure Fittings (up to 1 MPa)

FLAT SEAL Series (1/4-28UNF, OD 1/16" or 2.0 mm Tubing)



Name: 2.0 mm HEX Flat Seal Fitting P/N: 9772 Material: PEEK Quantity: 10/pack



Name: 2.0 mm M6 Flat Seal Ferrule (Penetrating) P/N: 9755 Material: ETFE Quantity: 10/pack



Name: 2.0 mm M6 Flat Seal Ferrule (Non-Penetrating) P/N: 9705 Material: ETFE Quantity: 10/pack



Name: 1/16" HEX Flat Seal Fitting P/N: 9773 Material: PEEK Quantity: 10/pack



Name: 1/16" M6 Flat Seal Ferrule P/N: 9706 Material: ETFE Quantity: 10/pack

FLAT SEAL Series (1/4-28UNF, OD 1/8" or 3.0 mm Tubing)



Name: 1/8" HEX Flat Seal Fitting P/N: 9771 Material: PEEK Quantity: 10/pack



Name: 1/8" Flat Seal Ferrule P/N: 9774 Material: ETFE Quantity: 10/pack



Name: 3.0 mm Flat Seal Ferrule P/N: 9775 Material: ETFE Quantity: 10/pack

FLAT SEAL Plug (1/4-28 UNF)



Name: Flat Seal Plug P/N: 9720P Material: PP Quantity: 10/pack

Stainless Steel Fitting (M8×1.25, OD 1/8" Tubing)



Name: 1/8" Fitting P/N: 9306 Material: SUS316 Quantity: 10/pack



Name: 1/8" Ferrule P/N: 9321 Material: SUS316 Quantity: 10/pack

DOUBLE LOCK Series (M8×1.25, OD 3.0 mm or 1/8" Tubing)



Name: 1/8" Double Lock Fitting P/N: 9303

Material: SUS316 Quantity: 10/pack



Name: 1/8" Double Lock Fitting P/N: 9303P

Material: PEEK Quantity: 10/pack



Name: 1/8" Double Lock Ferrule

P/N: 9402 Material: ETFE Quantity: 10/pack



Name: 3.0 mm Double Lock Ferrule

P/N: 9405 Material: ETFE Quantity: 10/pack

ETFE Fittings and Joints for OD 1/16", 1/8", 3.0 mm Tubing

ETFE Fitting and Ferrule (No.10-32 UNF, OD 1/16" Tubing)



Name: 1/16" Fitting D P/N: 9820D Material: ETFE Quantity: 10/pack



Name: 1/16" Ferrule D P/N: 9821D Material: ETFE Quantity: 10/pack

ETFE FLAT SEAL Series (1/4-28 UNF, OD 3.0 mm or 1/8" Tubing)



Name: 1/8" HEX Flat Seal Fitting D

P/N: 9822D Material: ETFE Quantity: 10/pack



Name: 1/8" Flat Seal Fitting D

P/N: 9823D Material: ETFE Quantity: 10/pack



Name: 1/8" Flat Seal Ferrule

P/N: 9774 Material: ETFE Quantity: 10/pack



Name: 3.0 mm Flat Seal Ferrule

P/N: 9775 Material: ETFE Quantity: 10/pack

ETFE T-joints



Name: T-joint D P/N: 9824D Material: ETFE Thread: No.10-32 UNF

ID: 1.0 mm Quantity: 1



Name: T-joint D P/N: 9825D Material: ETFE Thread: 1/4-28 UNF ID: 1.0 mm Quantity: 1



Name: Multi-thread T-joint D P/N: 9826D

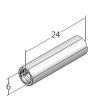
Material: ETFE

Thread: No.10-32 UNF, 1/4-28 UNF

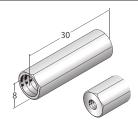
ID: 1.0 mm Quantity: 1

Stainless Steel Unions, Joints and Tubing

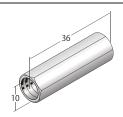
Stainless Steel Unions



Name: Union P/N: 9511 Material: SUS316 Thread: No.10-32 UNF ID: 0.5 mm Quantity: 1

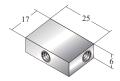


Name: 1/8"×1/16" Reducing Union P/N: 9309 Material: SUS316 Thread: M8×1.25, No.10-32 UNF ID: 1.0 mm Quantity: 1



Name: 1/8" Union P/N: 9330 Material: SUS316 Thread: M8×1.25 ID: 2.0 mm Quantity: 1

Stainless Steel T-joints (for OD 1/16" Tubing)



Name: T-joint 0.3 P/N: 9513-03 Material: SUS316 Thread: No.10-32 UNF ID: 0.3 mm Quantity: 1



Name: T-joint 0.5 P/N: 9513-05 Material: SUS316 Thread: No.10-32 UNF ID: 0.5 mm Quantity: 1



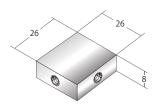
Name: T-joint 1.0 P/N: 9513-10 Material: SUS316 Thread: No.10-32 UNF ID: 1.0 mm Quantity: 1

Stainless Steel T-joint (for OD 3.0 mm or 1/8" Tubing)





Name: 1/8" T-joint P/N: 9314 Material: SUS316 Thread: M8×1.25 ID: 2.0 mm Quantity: 1



Name: Cross Joint 1.0 P/N: 9520 Material: SUS316 Thread: No.10-32 UNF ID: 1.0 mm Quantity: 1

Stainless Steel Tubing (OD 1/16" or 1/8")



Name: SS Tubing P/N: 7021 Material: SUS316 OD: 1/16" ID: 0.25 mm Length: 10 m



Name: SS Tubing P/N: 7022 Material: SUS316 OD: 1/16" ID: 0.5 mm Length: 10 m



Name: SS Tubing P/N: 7023 Material: SUS316 OD: 1/16" ID: 0.8 mm Length: 10 m



Name: SS Tubing P/N: 7024 Material: SUS316 OD: 1/16" ID: 1.0 mm Length: 10 m



Name: SS Tubing P/N: 7025 Material: SUS316 OD: 1/8" ID: 2.1 mm Length: 2 m



Name: Union P/N: 9005 Material: PEEK Thread: No.10-32 UNF ID: 0.5 mm Quantity: 1

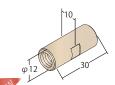


Name: Union P/N: 9101 Material: PEEK Thread: 1/4-28 UNF ID: 1.0 mm Quantity: 1

Reducing Unions



Name: Reducing Union P/N: 9110 Material: PEEK Thread: 1/4-28 UNF, No.10-32 UNF ID: 1.0 mm Quantity: 1



Name: Reducing Union P/N: 9330P Material: PEEK Thread: M8×1.25, No.10-32 UNF ID: 1.0 mm Quantity: 1



Name: Reducing Union P/N: 9112 Material: PEEK Thread: No.10-32 UNF, Syringe ID: 1.0 mm Quantity: 1

T-joints



Name: T-joint P/N: 9006 Material: PEEK Thread: No.10-32 UNF ID: 0.5 mm Quantity: 1



Name: T-joint P/N: 9131 Material: PEEK Thread: 1/4-28 UNF ID: 1.0 mm Quantity: 1



Name: Multi-thread T-joint P/N: 9108 Material: PEEK Thread: No.10-32 UNF, 1/4-28 UNF ID: 1.0 mm Quantity: 1

Cross Joints



Name: Cross joint P/N: 9007 Material: PEEK Thread: No.10-32 UNF ID: 0.5 mm Quantity: 1



Name: Cross joint P/N: 9109 Material: PEEK Thread: 1/4-28 UNF ID: 1.0 mm Quantity: 1



Name: PEEK Tubing P/N: 5999 Line Color: Red OD: 1/16" ID: 0.13 mm

Length: 5 m (P/N: 5999-05) 10 m (P/N: 5999-10)



Name: PEEK Tubing P/N: 6001 Line Color: Blue OD: 1/16" ID: 0.25 mm Length: 5 m (P/N: 6001-05) 10 m (P/N: 6001-10)



Name: PEEK Tubing P/N: 6002 Line Color: Orange OD: 1/16" ID: 0.50 mm

Length: 5 m (P/N: 6002-05) 10 m (P/N: 6002-10)



Name: PEEK Tubing P/N: 6003 Line Color: Green OD: 1/16" ID: 0.75 mm Length: 5 m (P/N: 6003-05) 10 m (P/N: 6003-10)



Name: PEEK Tubing P/N: 60031 Line Color: Gray OD: 1/16" ID: 1.0 mm Length: 5 m (P/N: 60031-05) 10 m (P/N: 60031-10)

PEEK Tubing (OD 1/8")



Name: PEEK Tubing P/N: 6004A OD: 1/8" ID: 1/16" Length: 10 m



Name: PEEK Tubing P/N: 60042A OD: 1/8' ID: 2.1 mm Length: 10 m

PTFE Tubing



Name: PTFE Tubing P/N: 7213 OD: 1/8" ID: 1/16" Length: 10 m



Name: PTFE Tubing P/N: 7005 OD: 3.0 mm ID: 2.0 mm Length: 10 m



Name: PTFE Tubing P/N: 7211 OD: 1/16" ID: 0.25 mm Length: 10 m



Name: PTFE Tubing P/N: 7210 OD: 1/16" ID: 0.50 mm Length: 10 m



Name: PTFE Tubing P/N: 7212 OD: 1/16" ID: 0.80 mm Length: 10 m



Name: PTFE Tubing P/N: 7215 OD: 1/16" ID: 1.0 mm Length: 10 m

ETFE Tubing



Name: ETFE Tubing P/N: 7009 OD: 1/16" ID: 0.20 mm Length: 10 m



Name: ETFE Tubing P/N: 7010 OD: 1/16" ID: 0.30 mm Length: 10 m



Name: ETFE Tubing P/N: 7011 OD: 1/16" ID: 0.50 mm Length: 10 m



Name: ETFE Tubing P/N: 7012 OD: 1/16" ID: 0.80 mm Length: 10 m



Name: ETFE Tubing P/N: 7013 OD: 1/16" ID: 1.0 mm Length: 10 m

PFA Tubing



Name: PFA Tubing P/N: 7103 OD: 2.0 mm ID: 1.0 mm Length: 10 m



Name: PFA Tubing P/N: 7104 OD: 3.0 mm ID: 2.0 mm Length: 10 m



Name: PFA Tubing P/N: 7105 OD: 1/8" ID: 1/16" Length: 10 m

7. Other Components

o Filters

Solvent Filters



Name: Suction Filter P/N: 8810 Pore Size: 20 µm Connection: OD 1/8", 3.0 mm Tubing

Material: PTFE, PCTFE

Quantity: 1



Name: Suction Filter P/N: 8811 Pore Size: 20 µm Connection: OD 1/16" Tubing Material: PTFE, PCTFE

Quantity: 1

Solvent Filters (Inline)



Name: PEEK Inline Filter P/N: 8502 Pore Size: 5 µm Connection: No.10-32 UNF Material: PEEK Quantity: 1



Name: PEEK Inline Filter P/N: 8501 Pore Size: 10 µm Connection: No.10-32 UNF Material: PEEK Quantity: 1



Name: PEEK Frit (Inline Filter Replacement) P/N: 8512 Pore Size: 5 μm Material: PEEK Quantity: 5



Name: PEEK Frit (Inline Filter Replacement)

P/N: 8511 Pore Size: 10 µm Material: PEEK Quantity: 5

Output Solvent Bottles



Name: Solvent Bottle P/N: 9841 Capacity: 1000 mL Cap Type: 9851 Bottle Cap Quantity: 1



Name: Solvent Bottle P/N: 9842 Capacity: 500 mL Cap Type: 9851 Bottle Cap Quantity: 1



Name: Bottle Cap P/N: 9851

Type: GL45 (for Schott Solvent Bottles)
Tubing OD can be 1/16", 1/8", 3.0 mm, 2.0 mm

Quantity: 1

Outline Outlers



Name: PEEK Tube Cutter P/N: 9830 Quantity: 1



Name: SUS Tube Cutter P/N: 9831 Quantity: 1

Glossary of Materials

SUS

Stainless Steel. The material is mainly steel, but is corrosion resistant due to the chromium alloy, which forms a chromium oxide layer on the surface. Since it cannot be corroded by organic solvents and is highly pressure resistant, it is commonly used in pump heads, valve stators, tubing, fittings, and HPLC columns.

PEEK

Abbreviation for the plastic, polyetheretherketone. Exhibits superlative chemical and mechanical resistance properties. Since it has much higher resistance than other high polymer materials, all of which are inferior to stainless steel in this respect, it is used in everything from pump heads and pump rotor seals to tubing and fittings. Especially good in analytical applications of ionic substances or certain solvents which can corrode metal.

PTFE

Abbreviation of Polytetrafluoroethylene, a material exhibiting extremely high chemical resistance. Resistant to a wide variety of organic solvents and strongly acid/alkaline solutions, used as tubing in degassing units and in standard tubing and fitting products. However, because of its weak mechanical properties, it should only be used in low-pressure applications.

PCTFE

Abbreviation of Polytetrafluoroethylene, a material exhibiting extremely high chemical resistance. Resistant to a wide variety of organic solvents and strongly acid/alkaline solutions, used as tubing in degassing units and in standard tubing and fitting products. However, because of its weak mechanical properties, it should only be used in low-pressure applications.

ETFE

Abbreviation of Ethylene Tetrafluoroethylene. This material offers a good balance between chemical and mechanical resistance, and ease of formation. Used in a wide variety of tubing applications.

PFA

Abbreviation of Perfluoroalkoxy alkane. Usually combined with Tetrafluoroethylene. Close to the chemical resistance of PTFE but much easier to form, so used in specialty components where PTFE is difficult to work with.

Tefron TM AF

This is an amorphous polymer that, except for specialty fluorocarbon polymers, matches PTFE in its high chemical resistance. Since it has extremely high gas permeability compared to other fluorocarbon polymers, it is extremely useful as degassing tubing inside degassing units. Teflon is a registered trademark of the Chemours Company (USA).

FFKM

Abbreviation of the elastomeric form of poly(tetrafluoro ethylene) or PTFE. This rubber-like substance exhibits very high chemical resistance, so when both chemical resistance and high elasticity are required, this materials is often chosen.

UHMW-PE

Abbreviation of Ultra High Molecular Weight Poly Ethylene. This high molecular weight polymer shows high flexibility and strong mechanical properties and is often used in pump plunger seals which require both chemical and abrasion resistance.

PPS

Abbreviation of Polyphenylene sulfide. Considered by some a "super engineering plastic" because of its high performance in chemical and mechanical resistance as well as in ease of molding. Often used in the vacuum chambers of degassing devices.

POM

Abbreviation of Polyoxymethylene, widely referred to as Polycetal. This plastic is a well-balanced blend of chemical resistance, strength, slidability, abrasion resistance and cost performance. Widely used in fittings.

MEMO



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